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Ton -

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1984 Amada Pega
344 w/ 6M.

Manufacturer:

Amada Model:

PEGA-344

Equipped with:

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Control, Ball
Transfer Table,
(2) Work Clamps,

40 Station, *NO
AUTO INDEX

*Personal

inspection of
all equipment is
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Fanuc 6 Alarm

Codes applies to

Fanuc System 6M

6T CNC controls.

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machinists who

work on cnc

lathe with 6T or

CNC mill with

Fanuc 6M cnc

control. Fanuc

System 6M and 6T

Alarm codes are

divided as

below. 210 to

245 Errors on

stroke end limit

switches; 400 to

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445 Errors on
Servo System;

600 to 603

Errors on PCB or

Cables

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Fanuc 6M 6T

Alarm Codes -

Helman CNC

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Control. Amada

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Control This
AMADA PEGA 344 Q

Turret Punching
Machine from

Japan was
manufactured in
1990 and counts
a total of
approximately
70000 production
hours. Operated
through a FANUC
SYSTEM 6M

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Control unit,
this... AMADA

PEGA 344 Q

Turret Punching

Machine amada-pe

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CONTROL, 30-TON

CAPACITY,

40-STATION THIN

TURRET, 40" X

40" TABLE,

20-STATION

TURRET, BALL

BEARING TABLE,

S/N AL440354,

INCLUDES TOOLING

IN TURRET ONLY.

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1986 Control

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Location

Michigan Term of
delivery

Immediately

Quotation Ex.

Site Technical

Details Capacity

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Pega 344 Fanuc

30 tons Sheet
Size 39.37 x
6m Manual File

39.37 plus

Type
unlimited

repositions

Thickest

Material 1/4 Max

Hole Diameter

4.5 Number of

Turret Stations

32 Strokes Per

Minute 350 Axis

Speed 2000 IPM

Hits Per Min. 1

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Center 341 Fanuc

Drive Motors DC

Servo Smallest

Programmable

Increment .001

Power

Requirements

230/460/60/3

phase Machine

Weight 23,000

lbs Equipped

With Tooling ...

Machine Tool

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CNC TURRET

PUNCH.

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LXAIIII 2000 WATT

CNC LASER SYSTEM

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policy is one of
continuous
development of
each type of
---machine, this
manual, though
completely up to
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1996 Amada Pega
345 KING with 58
station 2 auto

index turret,

Fanuc 04PC

control and

brushless servo

motors. Model:

Amada Pega 345

KING Tonnage: 30

US Tons Table

Size: 40" X 50"

Max Sheet

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Thicknes: 1/4"

Tonnage: 30T

Amada CNC Turret

Punches in New

York, New & Used

...

Amada PEGA-344 Q

mdl. PEGA-304040

30Ton 40-Station

CNC Turret Punch

Press s/n

AL440307 w/

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System 6M Fanuc

Controls,
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4--Station Thin
Type
Turret, (2)

Indexable

Stations, Manual
Sheet

Repositioner,
Ball Top Table.

Auction Details
Sheet Metal

Fabrication

Facility. Sale

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344 Built-in
Microprocessor -
Standard
software
included for
programming a

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Comprehensive

set of patterns
used in

punching,

nibbling, and

notching

operations.

Diagnostic

System -

Extensive

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system indicates

programming

errors and

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control
malfunctions.

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